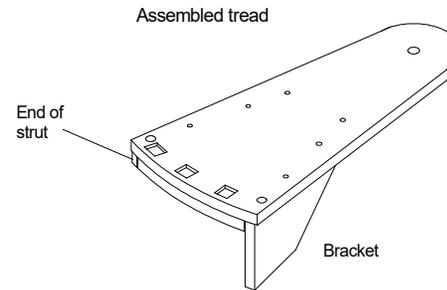
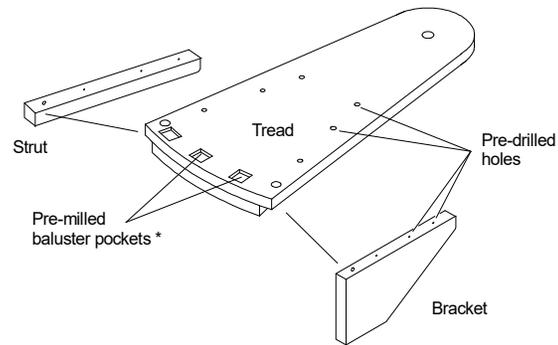


### STEP 1. Assemble Treads

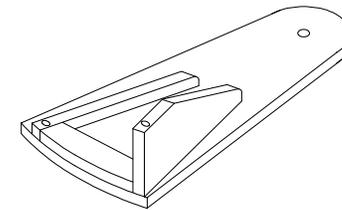
Struts and brackets are screwed to each tread through factory pre-drilled holes using glue along each connection.

Screws and glue are supplied in the kit.

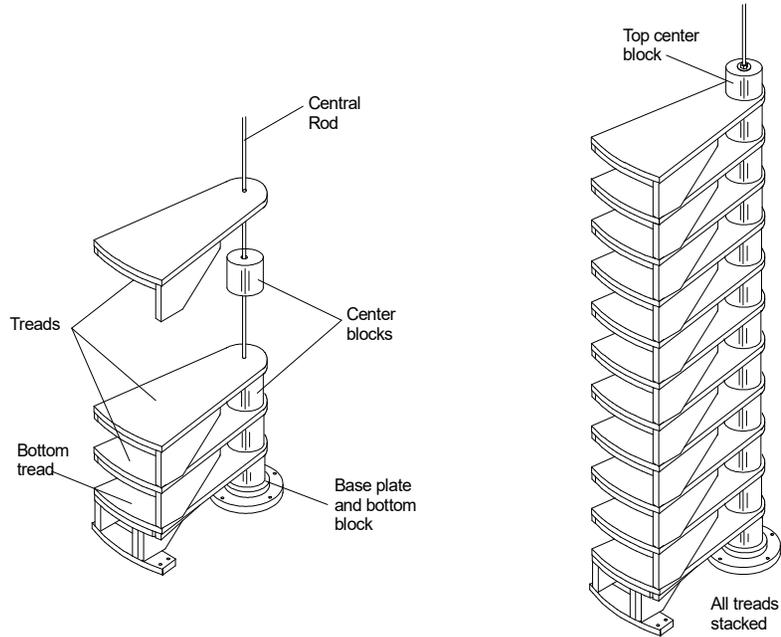
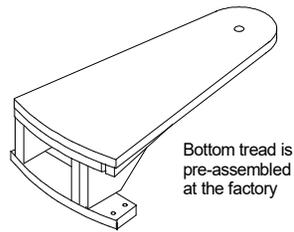
\* Treads shown with pockets for Traditional Style balusters to go UNDER the spiral handrail. These are not shown in all Installation Summary details.



Assembled tread turned over.  
The bracket and strut holes are used to position each tread in the spiral in Step 3.

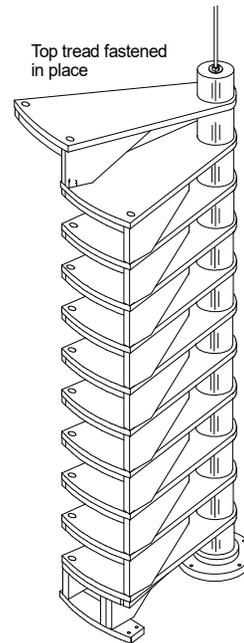
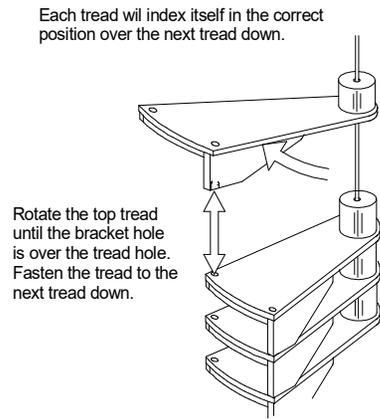


**STEP 2. Stack treads and center blocks onto central threaded rod**

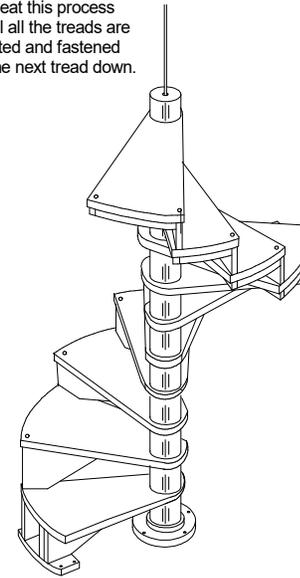


### STEP 3. Rotate treads

Materials are included in the hardware package to index and fasten each tread.

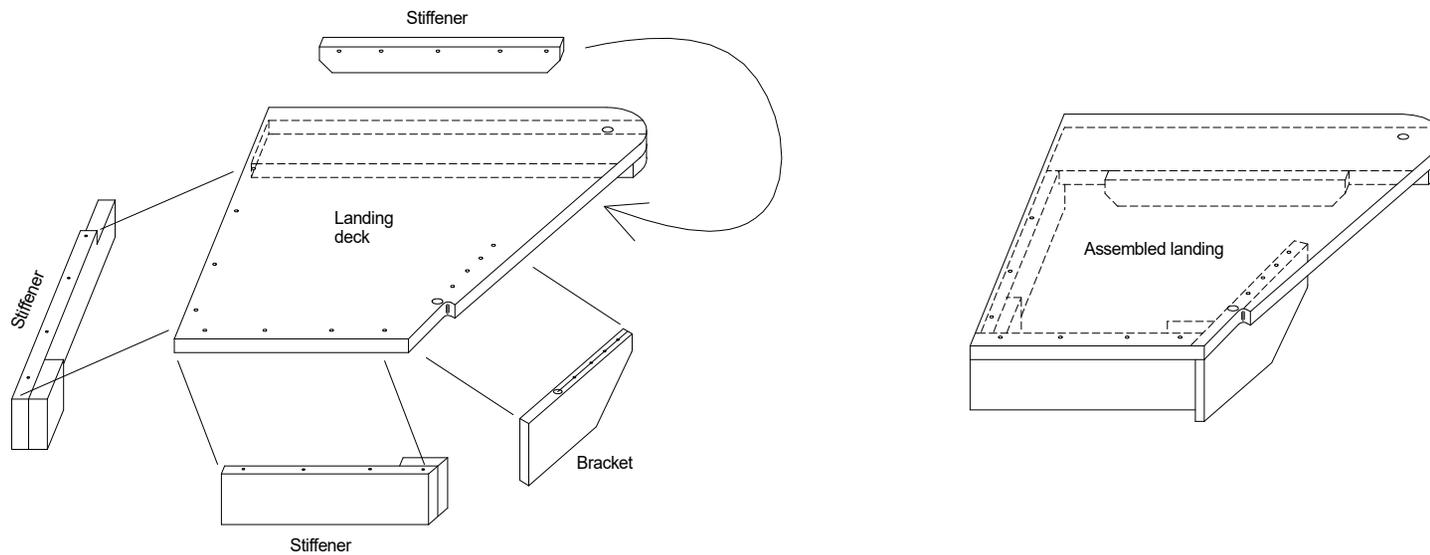


Repeat this process until all the treads are rotated and fastened to the next tread down.

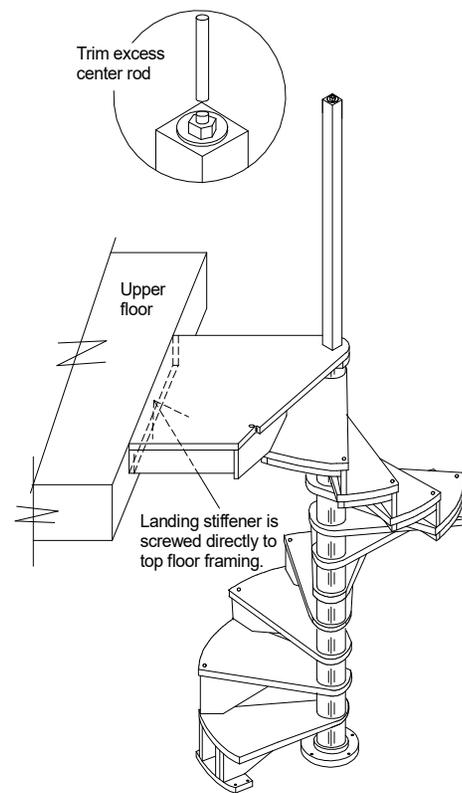
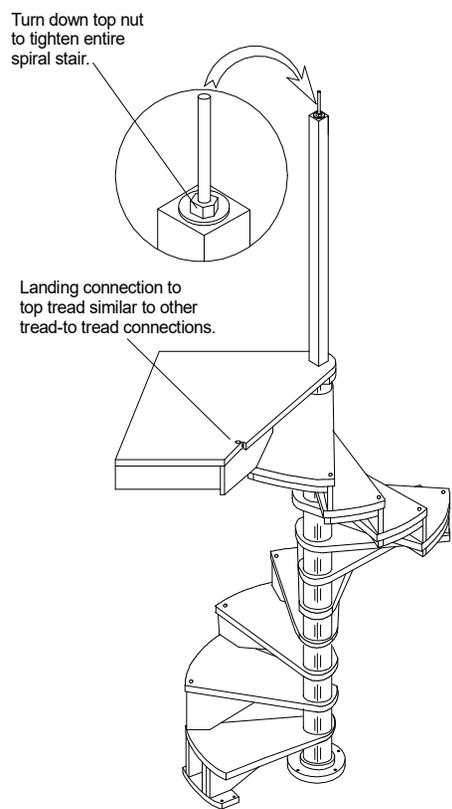
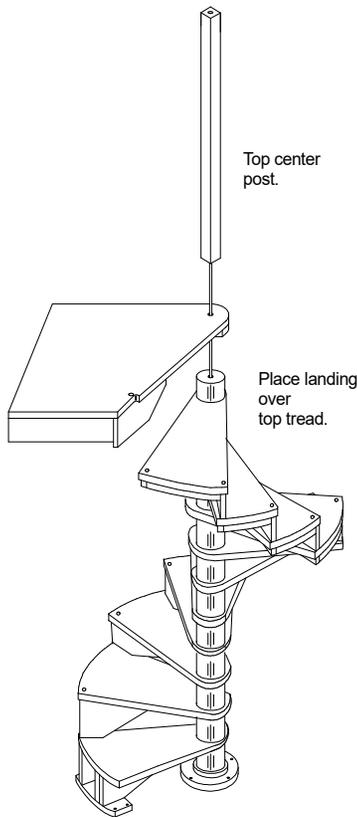


#### STEP 4. Assemble top landing

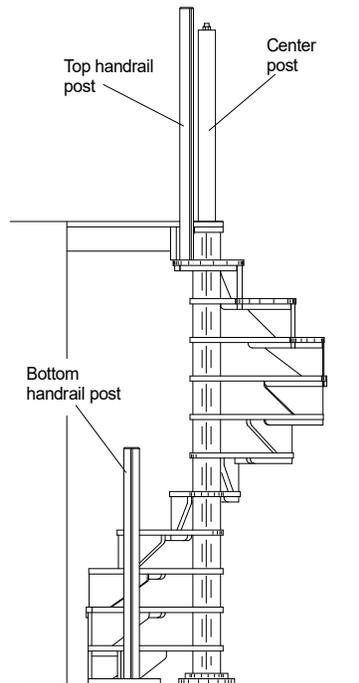
Landing deck, bracket and stiffeners have been pre-cut and pre-drilled at the factory.  
Attach parts to the deck using screws and glue.



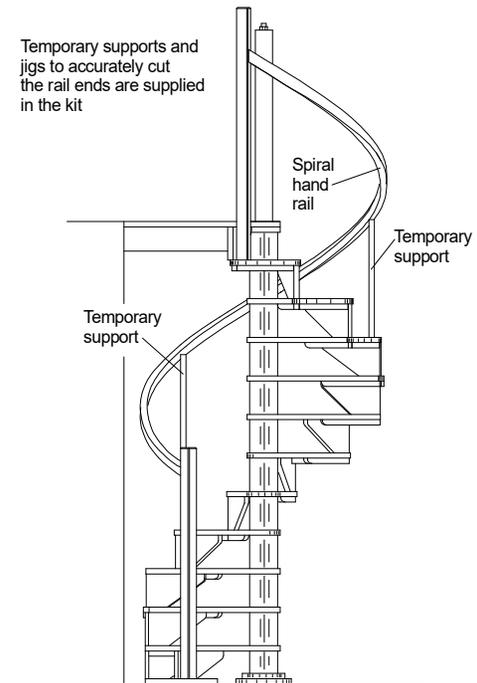
**STEP 5. Install top landing and top center post, tighten the entire stair and fasten top landing to the upper floor**



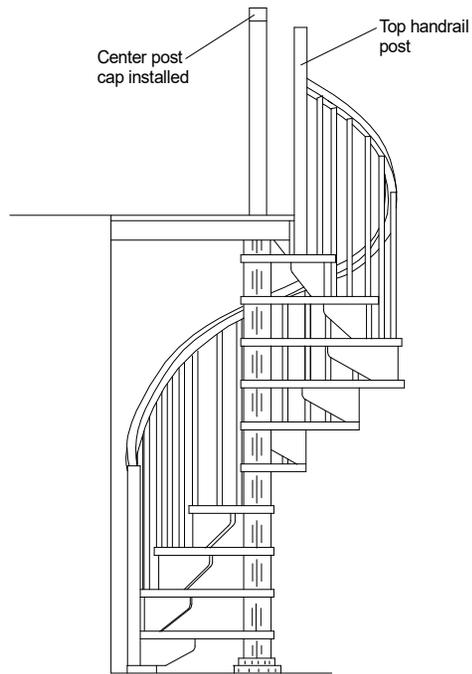
STEP 6. Install top and bottom handrail posts



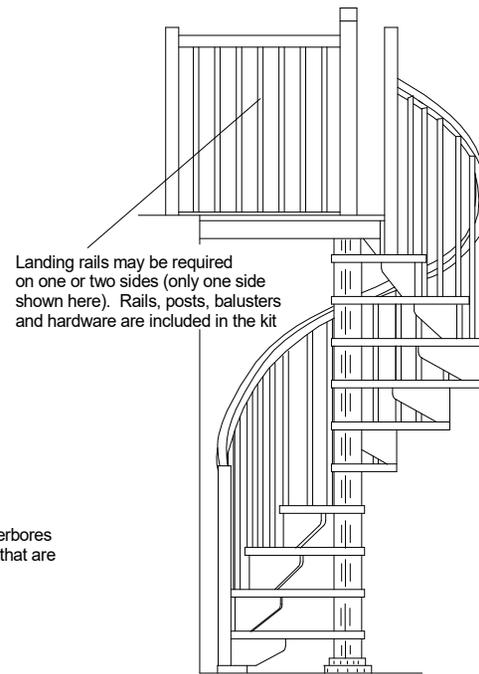
STEP 7. Install spiral handrail



**STEP 8. Install balusters**



**STEP 9. Install landing rails and fasten bottom of spiral to the lower floor**



Cover any open screw counterbores with wood buttons and plugs that are supplied in the kit.